

5. The Item Master

This Chapter

The options and functions available from the Work With PO Item Master display are covered in this chapter.

Getting There Signing On

5.1 How To Work With The PO Item Master

The following shows you how to get to the Work With PO Item Master display.

Sign on, and you will see the User Application Menu, as shown in Figure 1.

Figure 1

User →
Application
Menu

ZZMENUR	DISPLAY	1/02/98 08:00:00	
User Application Menu			
User Id YOU			
Your Name			
Type options, press Enter.			
1=Select Menu Option 2=Change Current Application Company			
?			
Application	Description	Company.	
AP	Accounts Payable	YOURCO	
AR	Accounts Receivable	YOURCO	
CM	Contact management	YOURCO	
GL	General Ledger	YOURCO	
IC	Inventory Control	YOURCO	
IT	Incident (project) Tracking	OTHERCO	
OE	Order Entry	YOURCO	
PO	Purchase Orders	YOURCO	
UU	Union Information System	OTHERCO	
ZZ	Run Time	YOURCO	
F3=Exit			

The Applications

Here is a display of the applications you have been given to work with.

- In this display, YOURCO is short for Your Company, and OTHERCO is short for Other Company.
- The Other Company would be one that your company owns or is affiliated with.
- In Figure 1, option number 1 lets you select an application.

Selecting An Application

We are going to work with the Purchase Order application. Tab across then down to PO, type in a *I*, as shown in Figure 2, and press **Enter**.

- If you tab too far by mistake, use the ↑ to take you back up.

Figure 2

```
1 → ZZMENUR    DISPLAY
      : .....
      : Run Application Menu
      : User Id YOU      : KOBELT    TEST    Manufacturing Co. Ltd.
      : Your Name       : PO      Purchase Order
      : Type options, press Enter. : Select Menu options using '1'
      : 1=Select Menu Option 2=Chang : ? Menu Description
      : ? Application    : Work with PO Vendor
      : 1 PO Purchase Orders : Work with Purchase Orders
      :                   : Work With PO Item Master
      :                   : PO Setup
      :                   : Common Menu Functions
      :
      :
      :
      :
      :
      :
      : F3=Exit    F17=Change Current Company
      :
      :
      :
      : F3=Exit
      : .....
```

Here's the new panel

Purchase Orders

A panel appears on the right, partially covering the previous display.

- Although you are now working with one of the applications, you can still see your user ID and your choice of options on the left.
- This information is useful for troubleshooting.

PO Item Master

Tab down and type in a *I* beside Work With PO Item Master as shown in Figure 3.

Figure 3

```
1 → ZZMENUR    DISPLAY
      : .....
      : Run Application Menu
      : User Id YOU      : KOBELT    TEST    Manufacturing Co. Ltd.
      : Your Name       : PO      Purchase Order
      : Type options, press Enter. : Select Menu options using '1'
      : 1=Select Menu Option 2=Chang : ? Menu Description
      : ? Application    : Work with PO Vendor
      : 1 PO Purchase Orders → : 1 Work With PO Item Master
      :                   : PO Setup
      :                   : Common Menu Functions
      :
      :
      :
      :
      :
      :
      : F3=Exit    F17=Change Current Company
      :
      :
      :
      : F3=Exit
      : .....
```

You're working with this panel

Work With PO Item Master

Press **Enter**, and your display will look like Figure 4.

Figure 4

Work With →
PO Item
Master

Options →

Functions →

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT TEST Manufacturing Co. Ltd.					
Item Number	Item Class	Item Description	Unit of Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item Number	Item Class	Item Description	Unit of Measure	Delete Date	Setup
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accomodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

Function Keys

Along the bottom, there is a list of the Function keys and what they do.

A Starting Point

Most of the sections in this chapter begin at the Work With PO Item Master display.

5.2 Loading PO Item Master

Figure 1 shows the Work With PO Item Master display.

Start Here

Figure 1

Work With →
PO Item
Master

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT TEST Manufacturing Co. Ltd.					
Item Number	Item Class	Description	Unit of Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item Number	Item Class	Description	Unit of Measure	Delete Date	Setup
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accommodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

F17 = Load From

Item Master →

The Task

We are going to load the Item Master from the Inventory Item Master File.

- In Figure 1, F17 lets you load.

Loading

Press F17, and in a few seconds your display will look like Figure 2.

Figure 2

Loading Item
Master from
Inventory Master

File →

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT TEST Manufacturing Co. Ltd.					
Item Number	Item Class	Description	Unit of Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item Number	Item Class	Description	Unit of Measure	Delete Date	Setup
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accommodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					
Loading Item Master from Inventory Item Master File					

Purchase Orders

Message Appears

The Loading Item Master from Inventory Master File message appears.

Purchase Orders

New Message

After a few seconds the message PO Item Master already exists, appears as shown in Figure 3.

Figure 3

POY5DFR DISPLAY 1/02/98 08:00:00

Work With PO Item Master

Company Code KOBELT TEST Manufacturing Co. Ltd.

Item Number	Item Class	Description	Unit of Measure
-------------	------------	-------------	-----------------

Type options, press Enter. A=Work with Item Alternates U=Where Used
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes

? Item Number	Item Class	Description	Unit of Measure	Delete Date	Setup
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accomodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +

F3=Exit F17=Load From Item Master F21=Print List
PO Item Master already exists.

PO Item Master

already exists →

The Result

You have successfully loaded the Item Master from the Inventory Item Master File.

You Are Done

This completes Section 5.2, Loading PO Item Master.

5.3 Working With Item Alternates

Figure 1 shows the Work With PO Item Master display.

Start Here

Figure 1

Work With →
PO Item
Master

A = Work With →
Item Alternates

```

POY5DFR      DISPLAY                                1/02/98 08:00:00

                                Work With PO Item Master
Company Code KOBELT  TEST  Manufacturing Co. Ltd.
Item          Item  Description          Unit of
Number        Class                    Measure

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item  Description          Unit of Delete  Setup
Number         Class                    Measure Date
A-PGW040220    96    PACIFIC GRINDING WHEEL4x2x20mm  EA              *
A-PGW120103    96    PACIFIC GRINDING WHEEL 12x1x3  EA              *
A-18NH40N      97    NORZON 18" NO HOLE 40 GRIT BLU  EA              *
A-18NH40V      97    VITEX 18" NO HOLE 40 GRIT RED  EA              *
ABS            92    ABS Inspection Charges          EA              *
ACCOM          92    Accomodation                    EA              *
ACH-0001       63    Spring          FSCM 38658  EA              *
ACH-0004       63    Spring          FSCM 38658  EA              *
ACH-0005       63    Spring          FSCM 38658  EA              *  +

F3=Exit  F17=Load From Item Master  F21=Print List

```

The Task

We are going to work with Item Alternates.

- In Figure 1, option A lets you bring up the Work with Item Alternates display.

Item Alternates

Tab down to ACH-0001, and type in an *A*, as shown in Figure 2.

Figure 2

```

POY5DFR      DISPLAY                                1/02/98 08:00:00

                                Work With PO Item Master
Company Code KOBELT  TEST  Manufacturing Co. Ltd.
Item          Item  Description          Unit of
Number        Class                    Measure

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item  Description          Unit of Delete  Setup
Number         Class                    Measure Date
A-PGW040220    96    PACIFIC GRINDING WHEEL4x2x20mm  EA              *
A-PGW120103    96    PACIFIC GRINDING WHEEL 12x1x3  EA              *
A-18NH40N      97    NORZON 18" NO HOLE 40 GRIT BLU  EA              *
A-18NH40V      97    VITEX 18" NO HOLE 40 GRIT RED  EA              *
ABS            92    ABS Inspection Charges          EA              *
ACCOM          92    Accomodation                    EA              *
A ACH-0001     63    Spring          FSCM 38658  EA              *
ACH-0004       63    Spring          FSCM 38658  EA              *
ACH-0005       63    Spring          FSCM 38658  EA              *  +

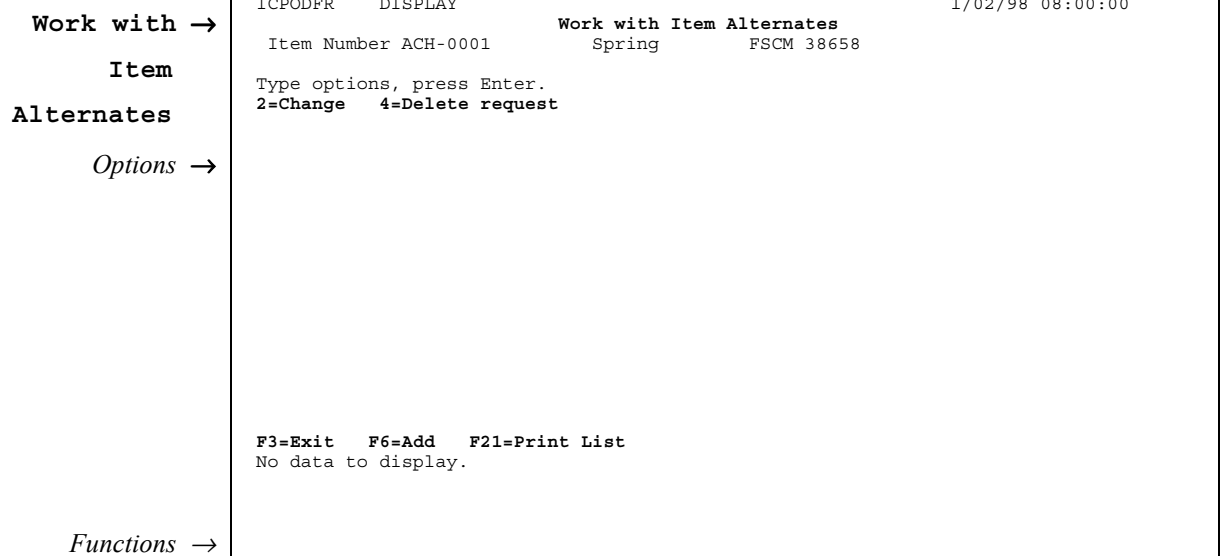
F3=Exit  F17=Load From Item Master  F21=Print List
PO Item Master already exists.

```

Continuing

Press **Enter**, and your display will look like Figure 3.

Figure 3



Your Choices

Figure 3 shows the Work with Item Alternates display.

- This display gives you a new set of options and functions which are explained in the following 5 Subsections.

A New Starting Point

This display will act as the Starting Point for the next 5 Subsections.

5.3.1 Adding An Item Alternate

Figure 1 shows the Work with Item Alternates display.

Start Here

Figure 1

Work with →
Item
Alternates

ICPODFR DISPLAY 1/02/98 08:00:00

Work with Item Alternates

Item Number ACH-0001 Spring FSCM 38658

Type options, press Enter.
2=Change 4=Delete request

F3=Exit F6=Add F21=Print List
No data to display.

F6 = Add →

The Task

We are going to add an alternate item to Item Number ACH-0001.

- In Figure 1, **F6** lets you add.

Adding

Press **F6**, and your display will look like Figure 2.

Figure 2

Select IC →
Item Master
1 = Select →

Select IC Item Master

Item Number	Class	Description	Delete date
1=Select A=Alternates 7=Item History 5=Display 9=Notes			
? Item Number	Class	Description	Delete date
A-PGW040220	96	PACIFIC GRINDING WHEEL 4x2x20mm	
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	
ABS	92	ABS Inspection Charges	
ACCOM	92	Accommodation	
ACH-0001	63	Spring FSCM 38658	
ACH-0004	63	Spring FSCM 38658	
ACH-0005	63	Spring FSCM 38658	
ACH-0006	63	Spring FSCM 38658	+

F3=Exit

F3=Exit F6=Add F21=Print List

You're working with this panel

Your Choices

Figure 2 shows the Select IC Item Master panel.

- Option 1 lets you select an Item Number that would be used as an

alternate.

Selecting

Tab down to ACH-0004, and type in a *I*, your display will look like Figure 3.

Figure 3

```

.....0
:                               Select IC Item Master                               :
:   Item Number      Class Description                                         :
:                                                                :
:   1=Select    A=Alternates    7=Item History    5=Display    9=Notes         :
:   ? Item Number      Class Description                                         Delete date       :
:   A-PGW040220        96      PACIFIC GRINDING WHEEL4x2x20mm                :
:   A-PGW120103        96      PACIFIC GRINDING WHEEL 12x1x3                :
:   A-18NH40N          97      NORZON 18" NO HOLE 40 GRIT BLU                :
:   A-18NH40V          97      VITEX 18" NO HOLE 40 GRIT RED                 :
:   ABS                92      ABS Inspection Charges                       :
:   ACCOM              92      Accomodation                                :
:   ACH-0001           63      Spring                FSCM 38658              :
:   1 ACH-0004         63      Spring                FSCM 38658              :
:   ACH-0005          63      Spring                FSCM 38658              :
:   ACH-0006          63      Spring                FSCM 38658              + :
:                                                                :
:   F3=Exit                                                    :
:                                                                :
:                                                                :
:                                                                :
.....
F3=Exit    F6=Add    F21=Print List
No data to display.

```

You're working with this panel

Filled

Press **Enter**, and your display will look like Figure 4.

Figure 4

```

.....0
Add Item → : ADD Item Alternate Detail :
: Item Number : ACH-0001 Spring FSCM 38658 :
Alternate : sequence number . . . : 1 :
: Internal Item Number . 1066 :
Detail : Item Number : :
: Preference Code . . . . :
: :
Preference → : :
Code : :
: :
: :
: :
: :
: :
: :
F3=Exit F4=Prompt F12=Key screen :
: :
: :
.....
F4 = Prompt →
```

You're working with this panel

Figure 4 shows the Add Item Alternate Detail display.

- We will fill in the Preference Code.
- **F4** lets you prompt this field.

Prompting

Tab down to Preference Code field, and press **F4**, your display will look like Figure 5.

Figure 5

Select →
Engineering
Prefer
1 = Select →

```
..... 0
:                                     :
:                                     : Select Engineering Prefer :
: Item Number : ACH : Preference Description :
: sequence number . . : Code :
: Internal Item Numbe :
: Item Number :
: Preference Code . . : 1=Select request :
:                                     : ? Preference Description :
:                                     : Code :
:                                     : A      Excellent (first Choice) :
:                                     : B      Second Level Choice :
:                                     : C      Standard Choice :
:                                     : D      Probationary Choice :
:                                     : E      Do no use - problems :
:                                     :
:                                     :
:                                     : F3=Exit :
:                                     :
: F3=Exit   F4=Prompt :
:                                     :
:                                     :
:.....
```

You're working with this panel

Your Choices

Figure 5 shows the Select Engineering Prefer panel.

- Option 1 lets you select a preference code.

Selecting

Tab down to C, and type in a **1**, as shown in Figure 6.

Figure 6

1 →

```
..... 0
:                                     :
:                                     : Select Engineering Prefer :
: Item Number : ACH : Preference Description :
: sequence number . . : Code :
: Internal Item Numbe :
: Item Number :
: Preference Code . . : 1=Select request :
:                                     : ? Preference Description :
:                                     : Code :
:                                     : A      Excellent (first Choice) :
:                                     : B      Second Level Choice :
:                                     : 1 C    Standard Choice :
:                                     : D      Probationary Choice :
:                                     : E      Do no use - problems :
:                                     :
:                                     :
:                                     : F3=Exit :
:                                     :
: F3=Exit   F4=Prompt :
:                                     :
:                                     :
:.....
```

You're working with this panel

Returning

Press **Enter** to return to the Select IC Item Master display.

Figure 9

Select IC →
Item Master

```

.....0
:
:      Select IC Item Master      : ..
:      Item Number      Class Description      :
:      :      :      :      :      :
:      :      :      :      :      :
:      1=Select      A=Alternates      7=Item History      5=Display      9=Notes      :
:      ? Item Number      Class Description      Delete date      :
:      A-PGW040220      96      PACIFIC GRINDING WHEEL4x2x20mm      :
:      A-PGW120103      96      PACIFIC GRINDING WHEEL 12x1x3      :
:      A-18NH40N      97      NORZON 18" NO HOLE 40 GRIT BLU      :
:      A-18NH40V      97      VITEX 18" NO HOLE 40 GRIT RED      :
:      ABS      92      ABS Inspection Charges      :
:      ACCOM      92      Accomodation      :
:      ACH-0001      63      Spring      FSCM 38658      :
:      ACH-0004      63      Spring      FSCM 38658      :
:      ACH-0005      63      Spring      FSCM 38658      :
:      ACH-0006      63      Spring      FSCM 38658      + :
:      :      :      :      :      :
:      F3=Exit      :
:      :      :      :      :
:      :      :      :      :
:      :      :      :      :
:.....:
:
:.....:

```

You're working with this window

Your Choices

Figure 9 shows the Select IC Item Master display.

- **F3** lets you exit.

Exiting

Press **F3**, and your display will look like Figure 10.

Figure 10

```

    Add Item →
Alternate KEY
    SCREEN
    F3 = Exit →
Record Added →

```

```

.....0
:
:      ADD Item Alternate Detail
: Item Number :   ACH-0001           Spring          FSCM 38658
: se .....
: In :      ADD Item Alternate KEY SC
It : Item Number :   ACH-0004           Spring          FSCM 38658
Pr : sequence number . . . .         2
:
:
:
: F3=Exit
: Record added.
:
: .....+
:
:
:
:
:
:
:
:
:
: CONFIRM: Y (Y/N)
: F3=Exit    F4=Prompt    F12=Key screen
:
:
: .....

```

You're working with this panel

Your Choices

Figure 10 shows the ADD Item Alternate KEY SCREEN.

- The record has been added.
- **F3** lets you exit.

Exiting

Press **F3** to return to the Work with Item Alternates display.

Figure 11

**Work with →
Item
Alternates**

*Item Alternate has
been added →*

ICPODFR		DISPLAY		1/02/98 08:00:00	
Item Number ACH-0001		Spring		FSCM 38658	
Type options, press Enter.					
2=Change		4=Delete request			
? Seq. Number	Item Number	Description		Preference Code	
1	ACH-0004	Spring	FSCM 38658	C	
F3=Exit F6=Add F21=Print List					

The Result

You Are Done

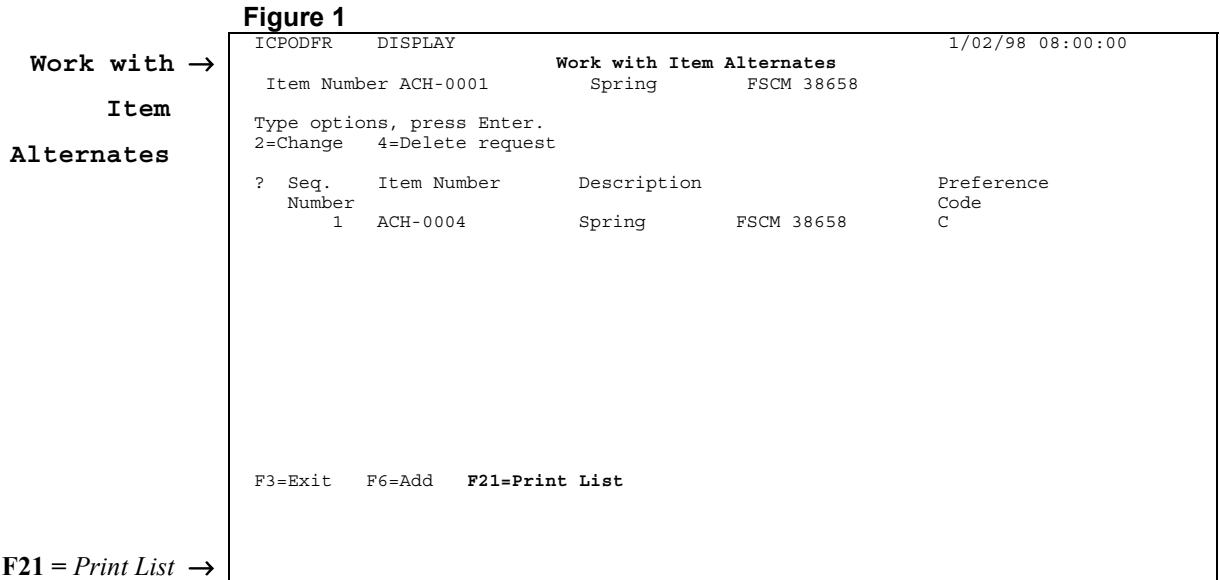
You have successfully added an Item Alternate.

This completes Subsection 5.3.1, Adding An Item Alternate.

5.3.2 Printing An Item Alternate List

Figure 1 shows the Work with Item Alternates display.

Start Here



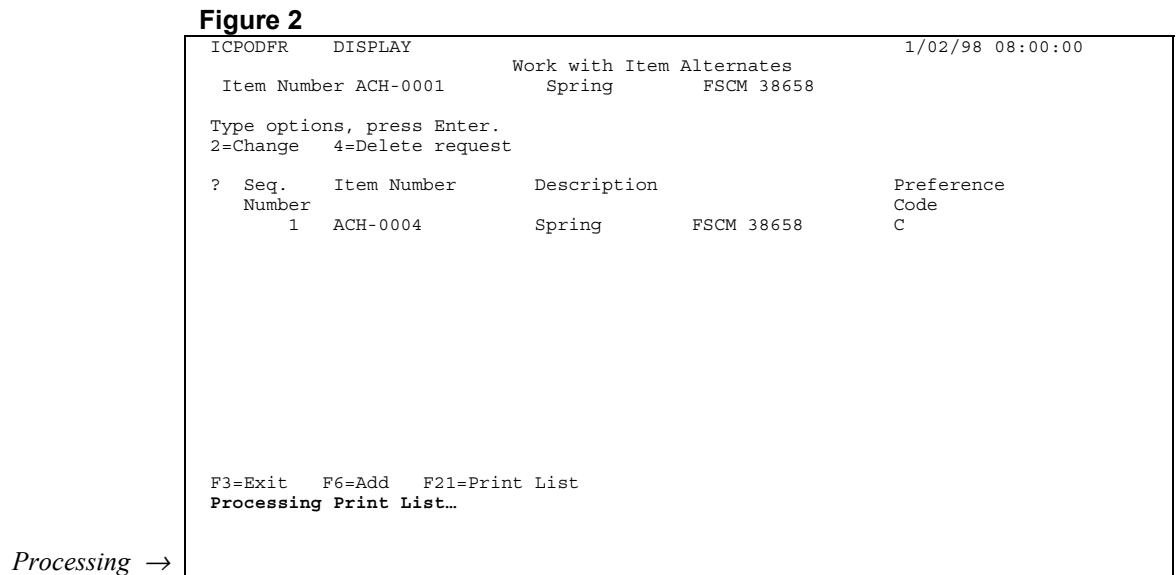
The Task

We are going to print a list of item alternates for Item Number ACH-0001.

- In Figure 1, **F21** lets you print.

Printing

Press **F21**, and your display will look like Figure 2.



Processing

The Processing Print List message appears in the bottom left.

Purchase Orders

Completed

In a few seconds, the Completed Printing List message appears, as shown in Figure 3.

Figure 3

ICPODFR DISPLAY 1/02/98 08:00:00

Item Number ACH-0001 Work with Item Alternates Spring FSCM 38658

Type options, press Enter.
2=Change 4=Delete request

? Seq. Number	Item Number	Description	Preference Code
1	ACH-0004	Spring	FSCM 38658 C

F3=Exit F6=Add F21=Print List
Completed Printing List

Completed →

Printed

The printing is done.

Almost Done

Go to the printer and gather your print-out.

The Result

You have successfully printed an Item Alternate List.

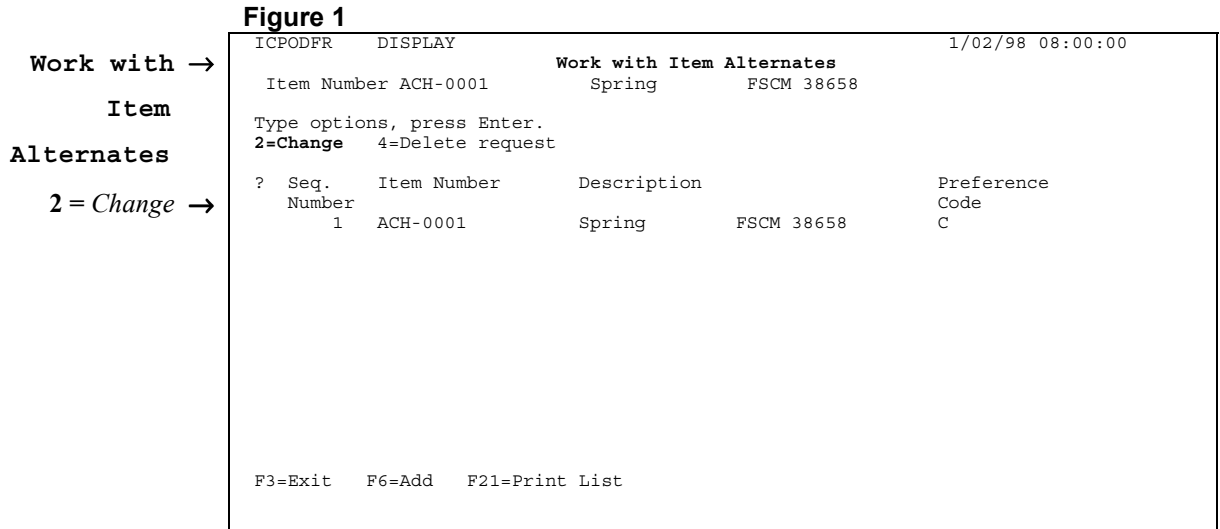
You Are Done

This completes Subsection 5.3.2, Printing An Item Alternate List.

5.3.3 Making Changes To Item Alternates

Figure 1 shows the Work with Item Alternates display.

Start Here



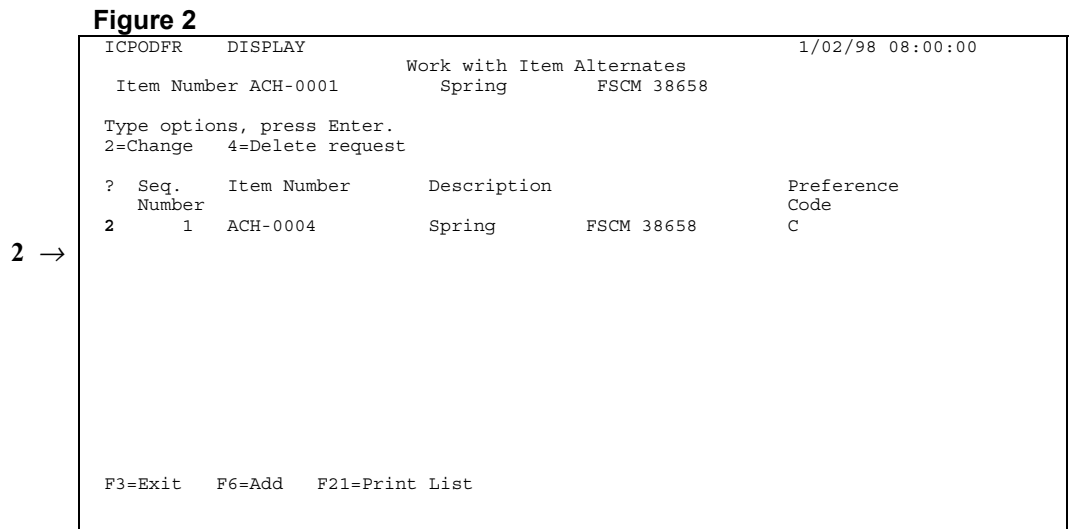
The Task

We are going to bring up the display that allows you to make changes to an Item Alternate.

- In Figure 1, option 2 lets you make changes.

Changing

Tab down to ACH-0004, and type in a 2, as shown in Figure 2.



5.3.4 Deleting An Item Alternate

Figure 1 shows the Work with Item Alternates display.

Start Here

Figure 1

Work with →
Item
Alternates
4 = Delete →

ICPODFR		DISPLAY		Work with Item Alternates		1/02/98 08:00:00	
Item Number		ACH-0001		Spring		FSCM 38658	
Type options, press Enter.							
2=Change		4=Delete request					
? Seq. Number	Item Number	Description		Preference Code			
1	ACH-0004	Spring	FSCM 38658	C			
F3=Exit F6=Add F21=Print List							

The Task

We are going to delete the Item Alternate ACH-0001.

- In Figure 1, option 4 lets you delete.

Deleting

Tab down to ach-0004, and type in a **4**, as shown in Figure 2.

Figure 2

4 →

ICPODFR		DISPLAY		Work with Item Alternates		1/02/98 08:00:00	
Item Number		ACH-0001		Spring		FSCM 38658	
Type options, press Enter.							
2=Change		4=Delete request					
? Seq. Number	Item Number	Description		Preference Code			
4	1 ACH-0001	Spring	FSCM 38658	C			
F3=Exit F6=Add F21=Print List							

Filled

Press **Enter**, and your display will look like Figure 3.

Figure 3

Delete Item

Alternate →

```

ICPODFR    DISPLAY                                1/02/98 08:00:00
      Item Number ACH-0001      Work with Item Alternates      Spring      FSCM 38658
Type options, press Enter.
2=Change   4=Delete request

? .....
:                                     Delete Item Alternate      :
4 :                                     :                          :
:   Press Enter to Confirm Deletion      :                          :
:                                     :                          :
:   Item Number   :   ACH-0001           Spring           FSCM 38658      :
:                                     :                          :
:   Item Number   :   ACH-0004           Spring           FSCM 38658      :
:   Preference Code C   Standard Choice      :                          :
:                                     :                          :
:   F3=Exit      :                          :                          :
:                                     :                          :
:                                     :                          :
: .....
F3=Exit   F6=Add   F21=Print List
    
```

You're working with this panel

Figure 3 shows the Work with Item Alternates panel.

Your Choices

- **F3** lets you exit without processing.
- Press **Enter** to confirm deletion.

Confirm Delete

Press **Enter**, and your display will look like Figure 4.

Figure 4

CONFIRM →

```

ICPODFR    DISPLAY                                1/02/98 08:00:00
      Item Number ACH-0001      Work with Item Alternates      Spring      FSCM 38658
Type options, press Enter.
2=Change   4=Delete request

? .....
:                                     Delete Item Alternate      :
4 :                                     :                          :
:   Press Enter to Confirm Deletion      :                          :
:                                     :                          :
:   Item Number   :   ACH-0001           Spring           FSCM 38658      :
:                                     :                          :
:   Item Number   :   ACH-0001           Spring           FSCM 38658      :
:   Preference Code C   Standard Choice      :                          :
:                                     :                          :
:   F3=Exit      :                          :                          :
:                                     :                          :
:                                     : CONFIRM: Y (Y/N) :      :
: .....
F3=Exit   F6=Add   F21=Print List      : .....
    
```

Confirming

Confirming Tips

You will be asked to confirm the delete request.

The Y for “yes” will be waiting for your response.

- If you want to make a correction, press N.
- If you want to escape without processing, press **N** the **F3**.

Returning

Press **Enter** to return to the Work with Item Alternates display.

Figure 5

Work with →
Item
Alternates

Item Alternate
is gone →

ICPODFR	DISPLAY	1/02/98 08:00:00	
Item Number ACH-0001		Work with Item Alternates	
		Spring	FSCM 38658
Type options, press Enter.			
2=Change 4=Delete request			
? Seq.	Item Number	Description	Preference Code
Number			
F3=Exit F6=Add F21=Print List			

The Result

You have successfully deleted an Item Alternate.

You Are Done

This completes Subsection 5.3.4, Deleting An Item Alternate.

5.3.5 How To Return To Work With PO Item Master

Figure 1 shows the Work with Item Alternates display.

Start Here

Figure 1

Work with →
Item
Alternates

```

ICPODFR      DISPLAY                      1/02/98 08:00:00
Work with Item Alternates
Item Number ACH-0001      Spring      FSCM 38658

Type options, press Enter.
2=Change  4=Delete request

? Seq.      Item Number      Description      Preference
  Number

F3=Exit  F6=Add  F21=Print List
    
```

F3 = Exit →

The Task

We are going to return to the Work with PO Item Master display.

- In Figure 1, **F3** lets you exit.

Returning

Press **F3** to return to the Work with PO Item Master display.

Figure 2

Work With →
PO Item
Master

```

POY5DFR      DISPLAY                      1/02/98 08:00:00
Work With PO Item Master
Company Code KOBELT  Test  Manufacturing Co. Ltd.
Item          Item Description      Unit of
Number        Class                Measure

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item Description      Unit of Delete  Setup
  Number        Class                Measure Date

A-PGW040220    96  PACIFIC GRINDING WHEEL4x2x20mm  EA              *
A-PGW120103    96  PACIFIC GRINDING WHEEL 12x1x3    EA              *
A-18NH40N      97  NORZON 18" NO HOLE 40 GRIT BLU   EA              *
A-18NH40V      97  VITEX 18" NO HOLE 40 GRIT RED    EA              *
ABS            92  ABS Inspection Charges           EA              *
ACCOM          92  Accomodation                     EA              *
ACH-0001       63  Spring      FSCM 38658      EA              *
ACH-0004       63  Spring      FSCM 38658      EA              *
ACH-0005       63  Spring      FSCM 38658      EA              *  +

F3=Exit  F17=Load From Item Master  F21=Print List
    
```

The Result

You have successfully returned to the Work With PO Item Master display.

You Are Done

This completes Subsection 5.3.5, How To Return To Work With PO Item Master and Section 5.3, Working With Item Alternates.

5.4 Working With Where Items Are Used

Figure 1 shows the Work With PO Item Master display.

Start Here

Figure 1

Work With →
PO Item
Master
Search Fields →
U = Where Used →

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT Test Manufacturing Co. Ltd.					
Item	Item	Description	Unit of		
Number	Class		Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item	Item	Description	Unit of	Delete	Setup
Number	Class		Measure	Date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accomodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

The Task

We are going to be working with where the items are used.

- Option U lets you bring up the Work with Where Items Used display.
- We are going to use Item Number 2512, as our example..

Searching

Type **2512**, into the search field, as shown in Figure 3.

Figure 2

2512 →

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT Kobelt Manufacturing Co. Ltd.					
Item	Item	Description	Unit of		
Number	Class		Measure		
2512					
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item	Item	Description	Unit of	Delete	Setup
Number	Class		Measure	Date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accomodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

Purchase Orders

Filled

Press **Enter**, and your display will look like Figure 3.

Figure 3

Work With PO →
Item Master

Found →

```
POY5DFR      DISPLAY                               1/02/98 08:00:00
                                     Work With PO Item Master
Company Code KOBELT  Kobelt Manufacturing Co. Ltd.
Item          Item  Description                      Unit of
Number        Class                                     Measure
2512

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item  Description                      Unit of Delete  Setup
Number        Class                                     Measure Date
2512-BASE      *      Base Unit 2512                      E              *
2512-EFLN      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFLP      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFLR      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFLS      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFMN      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFMP      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFMR      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFMS      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *      +

F3=Exit  F17=Load From Item Master  F21=Print List
```

Your Choices

Figure 3 shows Work With PO Item Master display.

- The search item is found.
- We will now use Option U to bring up the screen that shows the Items used to make up Base Unit 2512.

Selecting

Tab down to 2512-BASE, and type in a U, as shown in Figure 4.

Figure 4

U →

```
POY5DFR      DISPLAY                               1/02/98 08:00:00
                                     Work With PO Item Master
Company Code KOBELT  Kobelt Manufacturing Co. Ltd.
Item          Item  Description                      Unit of
Number        Class                                     Measure
2512

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item  Description                      Unit of Delete  Setup
Number        Class                                     Measure Date
U 2512-BASE      *      Base Unit 2512                      E              *
2512-EFLN      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFLP      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFLR      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFLS      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFMN      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFMP      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFMR      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *
2512-EFMS      20     Sngl Comp.Cntl: SprRtn,NP Lock EA      *      +

F3=Exit  F17=Load From Item Master  F21=Print List
```

Purchase Orders

Filled

Press **Enter**, and your display will look like Figure 5.

Figure 5

Work with →
Item Where
Used

8 = Details →

ICXBDFR	DISPLAY	1/02/98 08:00:00				
Item Number 2512-BASE		Base Unit 2512		Work with Item Where Used		
		Quantity	Effective	Expiry	Eng.	
		Required	Date	Date	Ref#	
Type options, press Enter.						
5=Display 6=Print Details 8=Details						
? Item	Description	Quantity	Effective	Expiry	Eng.	
Number		Required	Date	Date	Ref.	
2512-GJMP	Sngl Comp.Cntl: 2P L	1.0000				
2512-GJMR	Sngl Comp.Cntl: 2P L	1.0000				
2512-GJMN	Sngl Comp.Cntl: 2P L	1.0000				
2512-JMN	Sngl Comp.Cntl: 45 d	1.0000				
2512-JKMN	Sngl Comp.Cntl: NP D	1.0000				
2512-JMP	Sngl Comp.Cntl: 45 d	1.0000				
2512-EGMN	Sngl Comp.Cntl: SprR	1.0000				
2512-EGMP	Sngl Comp.Cntl: SprR	1.0000				
2512-EGMR	Sngl Comp.Cntl: SprR	1.0000				+
F3=Exit F21=Print List						

Your Choices

Figure 5 shows the Work with Item Where Used display.

- Base Unit 2512 and its Items are being displayed.
- Option 8 lets you work with details.
- We are going to work with item number 2512-GJMP.

Details

Tab down to Item Number 2512-GJMP, and type in an **8**, as shown in Figure 5.

Figure 5

8 →

ICXBDFR	DISPLAY	1/02/98 08:00:00				
Item Number 2512-BASE		Base Unit 2512		Work with Item Where Used		
		Quantity	Effective	Expiry	Eng.	
		Required	Date	Date	Ref#	
Type options, press Enter.						
5=Display 6=Print Details 8=Details						
? Item	Description	Quantity	Effective	Expiry	Eng.	
Number		Required	Date	Date	Ref.	
8 2512-GJMP	Sngl Comp.Cntl: 2P L	1.0000				
2512-GJMR	Sngl Comp.Cntl: 2P L	1.0000				
2512-GJMN	Sngl Comp.Cntl: 2P L	1.0000				
2512-JMN	Sngl Comp.Cntl: 45 d	1.0000				
2512-JKMN	Sngl Comp.Cntl: NP D	1.0000				
2512-JMP	Sngl Comp.Cntl: 45 d	1.0000				
2512-EGMN	Sngl Comp.Cntl: SprR	1.0000				
2512-EGMP	Sngl Comp.Cntl: SprR	1.0000				
2512-EGMR	Sngl Comp.Cntl: SprR	1.0000				+
F3=Exit F21=Print List						

Filled

Press **Enter**, and your display will look like Figure 6.

Figure 6

Work with →	ICNKDFR DISPLAY					
	1/02/98 08:00:00					
Item B.O.M.	Work with Item B.O.M.					
	Sngl Comp.Cntl: 2P Lock,45Frct					
Options →	Item Number	2512-GJMP	Quantity	Effective	Expiry	Engineering
	Seq. Item Number		Required	Date	Date	Reference
Functions →	Type options, press Enter.					
	2=Change 4=Delete					
	? Seq.	Item Number	Quantity	Effective	Expiry	Engineering
	Number		Required	Date	Date	Reference
	1	2512-BASE	1.0000			
	2	1201-0143	1.0000			
	F3=Exit F6=Add F21=Print List					

Your Choices

Figure 6 shows the Work with Item B.O.M. display.

- You are now working with 2512-GJMP which is an item used to make up Base Unit 2512.
- This display has a new set of options and functions which are explained in the following 4 Subsections.

A New Starting Point

This display will act as a new Starting Point for the following 4 Subsections.

Continuing

Press **Enter**, and your display will look like Figure 3.

Figure 3

Select IC →
Item Master
Search Field ↗

Select IC Item Master					
Item Number	Class	Description			
1=Select	A=Alternates	7=Item History	5=Display	9=Notes	
? Item Number	Class	Description		Delete date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm			
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3			
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU			
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED			
ABS	92	ABS Inspection Charges			
ACCOM	92	Accommodation			
ACH-0001	63	Spring	FSCM 38658		
ACH-0004	63	Spring	FSCM 38658		
ACH-0005	63	Spring	FSCM 38658		
ACH-0006	63	Spring	FSCM 38658		+
F3=Exit					
F3=Exit	F6=Add	F21=Print List			

You're working with this panel

Your Choices

Figure 3 shows the Select IC Item Master display.

- We will use this display to add an Item Number.
- We are going to add Item Number 1201-0001.

Searching

Type **1201**, into the search field, as shown in Figure 4.

Figure 4

1201 →

Select IC Item Master					
Item Number	Class	Description			
1201					
1=Select	A=Alternates	7=Item History	5=Display	9=Notes	
? Item Number	Class	Description		Delete date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm			
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3			
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU			
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED			
ABS	92	ABS Inspection Charges			
ACCOM	92	Accommodation			
ACH-0001	63	Spring	FSCM 38658		
ACH-0004	63	Spring	FSCM 38658		
ACH-0005	63	Spring	FSCM 38658		
ACH-0006	63	Spring	FSCM 38658		+
F3=Exit					
F3=Exit	F6=Add	F21=Print List			

You're working with this panel

Filled

Figure 5

Found $\rightarrow$

```

I
:                                     Select IC Item Master
:      Item Number      Class Description
.. :      1201 _____
:
:      1=Select      A=Alternates      7=Item History      5=Display      9=Notes
:      ? Item Number      Class      Description      Delete date
:      1201-0001      63      Spring: 3516 Detent
:      1201-0002      63      Spring: 2000 series friction
:      1201-0003      63      Spring: 2000 series frc & dtnt
:      1201-0004      63      Spring: 3217/3803/3514 Poppet
:      1201-0005      63      Spring: 3217 Separator
:      1201-0006      63      Spring: 3217, 80 psi Black
:      1201-0007      63      Spring: 3217, 0-60 Silver
:      1201-0008      63      Spring: 3217, 100 psi Blue
:      1201-0009      63      Spring: 3320 series Poppet
:      1201-0010      63      Spring: 332*, 25-60 psi "D"      +
:
:      F3=Exit
:
:
:
.....
F3=Exit      F6=Add      F21=Print List

```

Figure 5 shows the Select IC Item Master panel.

- ## Your Choices

Tab down to 1201-0001, type in a ***I***, as shown in Figure 6.

Figure 6

1 →

```

I      :                               Select IC Item Master
        :       Item Number          Class Description
..     :       1201
        :
        :   1=Select    A=Alternates    7=Item History    5=Display    9=Notes
        :   ? Item Number      Class Description                      Delete date
        :   1 1201-0001         63 Spring: 3516 Detent
        :   1201-0002           63 Spring: 2000 series friction
        :   1201-0003           63 Spring: 2000 series frc & dtnt
        :   1201-0004           63 Spring: 3217/3803/3514 Poppet
        :   1201-0005           63 Spring: 3217 Separator
        :   1201-0006           63 Spring: 3217, 80 psi Black
        :   1201-0007           63 Spring: 3217, 0-60 Silver
        :   1201-0008           63 Spring: 3217, 100 psi Blue
        :   1201-0009           63 Spring: 3320 series Poppet
        :   1201-0010           63 Spring: 332*, 25-60 psi "D" +
        :
        : F3=Exit
        :
        :
        :
F3=Exit    F6=Add    F21=Print List

```

You're working with this panel

Filled

Press **Enter**, and your display will look like Figure 7.

Figure 7

Add BOM Item →

Filled $\rightarrow$

CONFIRM: Y →

```

ICNKNDFR      DISPLAY      1/02/98 08:00:00
Work with Item B.O.M.
Item Number 2512-GJMP      Sngl Comp.Cntl: 2P Lock,45Frct
.....
:                               Add BOM Item                               :
:                                                                                   :
: Item Number . . . . : 2512-GJMP      Sngl Comp.Cntl: 2P Lock,45Frct      :
: sequence number . . . : 4                                           :
: Item Number . . . . : 1201-0001      Spring: 3516 Detent                :
:                                                                                   :
: Quantity Required . . :                                           :
:                                                                                   :
: Effective Date . . . :                                           :
: Expiry Date . . . . :                                           :
:                                                                                   :
: Engineering Reference :                                           :
:                                                                                   :
: F3=Exit               :                                           :
:                                                                                   :
:                               : CONFIRM: Y (Y/N) : :
:                               :                               :
F3=Exit  F6=Add  F21=Print List      :                               :

```

Your Choices

Figure 7 shows the Add BOM Item panel.

- The Item Number is filled in.
- The CONFIRM: Y prompt is also displayed.

Confirming

Press **Enter**, your display will look like Figure 8.

Figure 8

Work with $\rightarrow$

Item B.O.M.

*Item Number has →
been added*

```

ICNKDFR      DISPLAY      1/02/98 08:00:00

                                Work with Item B.O.M.
Item Number 2512-GJMP      Sngl Comp.Cntl: 2P Lock,45Frct
Seq.      Item Number      Quantity      Effective      Expiry      Engineering
Number      Number      Required      Date      Date      Reference

Type options, press Enter.
2=Change      4=Delete

? Seq.      Item Number      Quantity      Effective      Expiry      Engineering
  Number      Number      Required      Date      Date      Reference
  1      2512-BASE      1.0000
  2      1201-0143      1.0000
  3      1201-0001      .0000

F3=Exit      F6=Add      F21=Print List
  
```

The Result

You have successfully added an item to item number 2512-GJMP.

You Are Done

This completes Subsection 5.4.1, How To Add A Bill Of Material Item.

5.4.2 How To Edit Bill Of Material Item Details

Figure 1 shows the Work with Item B.O.M. display

Start Here

Figure 1

Work with →
Item B.O.M.

2 = Change →

ICNKDFR	DISPLAY	Work with Item B.O.M.				1/02/98 08:00:00
Item Number	2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct				
Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
Type options, press Enter.						
2=Change 4=Delete						
? Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
1	2512-BASE	1.0000				
2	1201-0143	1.0000				
3	1201-0001	.0000				
F3=Exit F6=Add F21=Print List						

The Task

We are going to edit the item number we created in the last sub-section.

- In Figure 1, option 2 lets you make changes.

Changing

Tab down to 1201-0001, and type in a 2, as shown in Figure 2.

Figure 2

2 →

ICNKDFR	DISPLAY	Work with Item B.O.M.				1/02/98 08:00:00
Item Number	2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct				
Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
Type options, press Enter.						
2=Change 4=Delete						
? Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
1	2512-BASE	1.0000				
2	1201-0143	1.0000				
2	3 1201-0001	.0000				
F3=Exit F6=Add F21=Print List						

Filled

Press **Enter**, and your display will look like Figure 3.

Figure 3

Edit Item →
B.O.M.
Details

Changeable Fields →

```

ICNKDFR      DISPLAY                               1/02/98 08:00:00
                                     Work with Item B.O.M.
Item Number 2512-GJMP      Sngl Comp.Cntl: 2P Lock,45Frct
Seq.   Item Number      Quantity   Effective   Expiry   Engineering
Number      Required      Date      Date      Reference
.....
T :                                     Edit Item BOM Details
2 : Item Number :    2512-GJMP      Sngl Comp.Cntl: 2P Lock,45Frct
  : sequence number . . . :          3
? :
  : Item Number :    1201-0001      Spring: 3516 Detent
  :
  : Quantity Required . . .
2 : Effective Date . . .
  : Expiry Date . . .
  : Engineering Reference .
  :
  :
  : F3=Exit   F9=Prompt for Part Number
  :
  :
F :.....
    
```

You're working with this panel

Figure 3 shows the Edit Item BOM Details panel.

Your Choices

- The Changeable fields are highlighted in bold type.
- **F3** lets you exit without making changes.

Returning

Press **F3** to return to the Work with Item B.O.M. display.

Figure 4

Work with →
Item B.O.M.

```

ICNKDFR      DISPLAY                               1/02/98 08:00:00
                                     Work with Item B.O.M.
Item Number 2512-GJMP      Sngl Comp.Cntl: 2P Lock,45Frct
Seq.   Item Number      Quantity   Effective   Expiry   Engineering
Number      Required      Date      Date      Reference

Type options, press Enter.
2=Change   4=Delete

? Seq.   Item Number      Quantity   Effective   Expiry   Engineering
  Number      Required      Date      Date      Reference
    1    2512-BASE          1.0000
    2    1201-0143          1.0000
    3    1201-0001          .0000

F3=Exit   F6=Add   F21=Print List
    
```

The Result

You have successfully brought up the panel that allows you to edit Item B.O.M. Details.

You Are Done

This completes Subsection 5.4.2, How To Edit Bill Of Material Item Details.

5.4.3 How To Delete A Bill Of Material Item

Figure 1 shows the Work with Item B.O.M. display.

Start Here

Figure 1

Work with →
Item B.O.M.

4= Delete →

ICNKDFR	DISPLAY	Work with Item B.O.M.				1/02/98 08:00:00
Item Number	2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct				
Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
Type options, press Enter.						
2=Change 4=Delete						
? Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
1	2512-BASE	1.0000				
2	1201-0143	1.0000				
3	1201-0001	.0000				
F3=Exit F6=Add F21=Print List						

The Task

We are going to delete item number 1201-0001.

- In Figure 1, option 4 lets us delete

Deleting

Tab down to 1201-0001 and type in a 4, as shown in Figure 2.

Figure 2

4= →

ICNKDFR	DISPLAY	Work with Item B.O.M.				1/02/98 08:00:00
Item Number	2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct				
Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
Type options, press Enter.						
2=Change 4=Delete						
? Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
1	2512-BASE	1.0000				
2	1201-0143	1.0000				
4	3 1201-0111	.0000				
F3=Exit F6=Add F21=Print List						

Filled

Press **Enter** and your display will look like Figure 3.

Figure 3

Delete Item →
B.O.M.

ICNKDFR	DISPLAY	Work with Item B.O.M.				1/02/98 08:00:00
Item Number	2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct				
Seq. Number	Item Number	Quantity Required	Effective Date	Expiry Date	Engineering Reference	
Delete Item B.O.M.						
Press Enter to confirm Deletion						
Parent Number		2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct			
Seq Number		3				
Component Number						
Quantity Required		.0000				
Effective Date						
Expiry Date						
Engineering Reference						
F3=Exit						

You're working with this panel

Figure 3 shows the Delete Item B.O.M. panel.

Your Choices

- Press **Enter** to confirm deletion.
- **F3** lets you exit without deleting.

Confirm Deletion

Press **Enter** to bring up the CONFIRM: Y prompt as shown in Figure 4.

Figure 4

CONFIRM: Y →

ICNKDFR	DISPLAY	Work with Item B.O.M.				1/02/98 08:00:00
Item Number	2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct				
Seq. Number	Item Number	Quantity Required	Effective Date	Expiry Date	Engineering Reference	
Delete Item B.O.M.						
Press Enter to confirm Deletion						
Parent Number		2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct			
Seq Number		3				
Component Number		1201-0001	Spring: 3516 Detent			
Quantity Required		.0000				
Effective Date						
Expiry Date						
Engineering Reference						
F3=Exit						
					CONFIRM: Y (Y/N)	

Confirming

You will be asked to confirm the delete request.

Confirming Tips

The Y for “yes” will be waiting for your response.

- If you want to make a correction, press N.
- If you want to escape without processing, press **N** the **F3**.

Continuing

Press **Enter**, and your display will look like Figure 5.

Figure 5

Work with →
Item B.O.M

Item Number is →
gone

ICNKDFR	DISPLAY					1/02/98 08:00:00
Work with Item B.O.M.						
Item Number	2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct				
Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
Type options, press Enter.						
2=Change 4=Delete						
? Seq.	Item Number	Quantity	Effective	Expiry	Engineering	
Number		Required	Date	Date	Reference	
1	2512-BASE	1.0000				
2	1201-0143	1.0000				
F3=Exit F6=Add F21=Print List						

The Result

You have successfully deleted the item number.

You Are Done

This completes Subsection 5.4.3,. How To Delete A Bill Of Material Item.

5.4.4 Returning To Work With PO Item Master

Figure 1 shows the Work with Item B.O.M. display.

Start Here

Figure 1

Work with →
Item B.O.M

ICNKDFR		DISPLAY		Work with Item B.O.M.			1/02/98 08:00:00
Item Number	2512-GJMP	Sngl Comp.Cntl: 2P Lock,45Frct					
Seq. Number	Item Number	Quantity Required	Effective Date	Expiry Date	Engineering Reference		
Type options, press Enter. 2=Change 4=Delete							
? Seq. Number	Item Number	Quantity Required	Effective Date	Expiry Date	Engineering Reference		
1	2512-BASE	1.0000					
2	1201-0143	1.0000					
F3=Exit F6=Add F21=Print List							

F3 = Exit →

The Task

We are going to return to the Work With PO Item Master display.

- First, we will return to the Work with Item Where Used display.
- F3 lets you exit.

Returning

Press F3 to return to the Work with Item Where Used display.

Figure 2

Work with →
Item Where Used

ICXBDFR		DISPLAY		Work with Item Where Used			1/02/98 08:00:00
Item Number	2512-BASE	Base Unit	2512				
		Quantity Required	Effective Date	Expiry Date	Eng. Ref#		
Type options, press Enter. 5=Display 6=Print Details 8=Details							
? Item Number	Description	Quantity Required	Effective Date	Expiry Date	Eng. Ref.		
2512-GJMP	Sngl Comp.Cntl: 2P L	1.0000					
2512-GJMR	Sngl Comp.Cntl: 2P L	1.0000					
2512-GJMN	Sngl Comp.Cntl: 2P L	1.0000					
2512-JMN	Sngl Comp.Cntl: 45 d	1.0000					
2512-JKMN	Sngl Comp.Cntl: NP D	1.0000					
2512-JMP	Sngl Comp.Cntl: 45 d	1.0000					
2512-EGMN	Sngl Comp.Cntl: SprR	1.0000					
2512-EGMP	Sngl Comp.Cntl: SprR	1.0000					
2512-EGMR	Sngl Comp.Cntl: SprR	1.0000			+		
F3=Exit F21=Print List							

F3 = Exit →

Your Choices

Figure 2 shows the Work with Item Where Used display.

- **F3** lets you exit.

Purchase Orders

Exiting

Press **F3** to return to the Work With PO Item Master display.

Figure 3

Work with PO →
Item Master

POY5DFR	DISPLAY			1/02/98 08:00:00
Work With PO Item Master				
Company Code KOBELT Kobelt Manufacturing Co. Ltd.				
Item	Item	Description	Unit of	
Number	Class		Measure	
Type options, press Enter. A=Work with Item Alternates U=Where Used				
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes				
? Item	Item	Description	Unit of Delete	Setup
Number	Class		Measure Date	
2512-BASE	*	Base Unit 2512	E	*
2512-EFLN	20	Sngl Comp.Cntl: SprRtn,NP Lock	EA	*
2512-EFLP	20	Sngl Comp.Cntl: SprRtn,NP Lock	EA	*
2512-EFLR	20	Sngl Comp.Cntl: SprRtn,NP Lock	EA	*
2512-EFLS	20	Sngl Comp.Cntl: SprRtn,NP Lock	EA	*
2512-EFMN	20	Sngl Comp.Cntl: SprRtn,NP Lock	EA	*
2512-EFMP	20	Sngl Comp.Cntl: SprRtn,NP Lock	EA	*
2512-EFMR	20	Sngl Comp.Cntl: SprRtn,NP Lock	EA	*
2512-EFMS	20	Sngl Comp.Cntl: SprRtn,NP Lock	EA	* +
F3=Exit F17=Load From Item Master F21=Print List				

The Result

You have successfully returned to the Work With PO Item Master display.

You Are Done

This completes Subsection 5.4.4, Returning To Work With PO Item Master and Section 5.4, Working With Where Items Are Used.

5.5 Displaying An Item Master

Figure 1 shows the Work With PO Item Master display.

Start Here

Figure 1

Work With →
PO Item
Master

5 = Display →

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT TEST Manufacturing Co. Ltd.					
Item	Item	Description	Unit of		
Number	Class		Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item	Item	Description	Unit of	Delete	Setup
Number	Class		Measure	Date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accommodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

The Task

We are going to display an Item Master.

- In Figure 1, option 5 lets us display.

Displaying

Tab down to ACH-0001, and type in a 5, as shown in Figure 2.

Figure 2

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT TEST Manufacturing Co. Ltd.					
Item	Item	Description	Unit of		
Number	Class		Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item	Item	Description	Unit of	Delete	Setup
Number	Class		Measure	Date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accommodation	EA		*
5 ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

Purchase Orders

Filled

Press **Enter**, and your display will look like Figure 3.

Figure 3

Display Item →
Master

ICLVD1R	DISPLAY	Display Item Master		1/02/98 08:00:00
Company Code KOBELT TEST Manufacturing Co. Ltd.				
Item Number		ACH-0001		
Description		Spring	FSCM 38658	
Item Class Code		63		
Unit of Measure		EA		
Shelf Life (Days)		1460		
Warranty (Days)		1825		
IC Unit Weight		.565		
Detail Sales Analysis ?	:			
Lot Control Status				
Delete Date				
F3=Exit				

F3 = Exit →

Your Choices

Figure 3 shows the Display Item Master panel.

- **F3** lets you exit.

Returning

Press **F3** to return to the Work With PO Item Master display.

Figure 4

Work With →
PO Item
Master

POY5DFR	DISPLAY	Work With PO Item Master		1/02/98 08:00:00
Company Code KOBELT TEST Manufacturing Co. Ltd.				
Item Number	Item Class	Description	Unit of Measure	
Type options, press Enter. A=Work with Item Alternates U=Where Used				
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes				
? Item Number	Item Class	Description	Unit of Measure	Delete Setup
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA	*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA	*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA	*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA	*
ABS	92	ABS Inspection Charges	EA	*
ACCOM	92	Accomodation	EA	*
ACH-0001	63	Spring FSCM 38658	EA	*
ACH-0004	63	Spring FSCM 38658	EA	*
ACH-0005	63	Spring FSCM 38658	EA	* +
F3=Exit F17=Load From Item Master F21=Print List				

The Result

You have successfully displayed an Item Master.

You Are Done

This completes Section 5.5, Displaying An Item Master.

5.6 Working With Purchase Part Details

Figure 1 shows the Work With PO Item Master display.

Start Here

Figure 1

Work With →
PO Item
Master

8 = Purchase →
Parts Details

```

POY5DFR      DISPLAY                                1/02/98 08:00:00

                                Work With PO Item Master
Company Code KOBELT  TEST  Manufacturing Co. Ltd.
Item          Item  Description                      Unit of
Number        Class                                     Measure

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item  Description                      Unit of Delete  Setup
Number        Class                                     Measure Date

A-PGW040220    96    PACIFIC GRINDING WHEEL4x2x20mm  EA              *
A-PGW120103    96    PACIFIC GRINDING WHEEL 12x1x3  EA              *
A-18NH40N      97    NORZON 18" NO HOLE 40 GRIT BLU  EA              *
A-18NH40V      97    VITEX 18" NO HOLE 40 GRIT RED  EA              *
ABS            92    ABS Inspection Charges          EA              *
ACCOM          92    Accomodation                    EA              *
ACH-0001        63    Spring          FSCM 38658  EA              *
ACH-0004        63    Spring          FSCM 38658  EA              *
ACH-0005        63    Spring          FSCM 38658  EA              *  +

F3=Exit  F17=Load From Item Master  F21=Print List
  
```

The Task

We are going to work with purchase parts details.

- In Figure 1, option 8 lets us bring up the Work with Purchase Parts display.

Purchase Parts
Details

Tab down to ACH-0001, and type in a 8, as shown in Figure 2.

Figure 2

```

POY5DFR      DISPLAY                                1/02/98 08:00:00

                                Work With PO Item Master
Company Code KOBELT  TEST  Manufacturing Co. Ltd.
Item          Item  Description                      Unit of
Number        Class                                     Measure

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item  Description                      Unit of Delete  Setup
Number        Class                                     Measure Date

A-PGW040220    96    PACIFIC GRINDING WHEEL4x2x20mm  EA              *
A-PGW120103    96    PACIFIC GRINDING WHEEL 12x1x3  EA              *
A-18NH40N      97    NORZON 18" NO HOLE 40 GRIT BLU  EA              *
A-18NH40V      97    VITEX 18" NO HOLE 40 GRIT RED  EA              *
ABS            92    ABS Inspection Charges          EA              *
ACCOM          92    Accomodation                    EA              *
8 ACH-0001      63    Spring          FSCM 38658  EA              *
ACH-0004        63    Spring          FSCM 38658  EA              *
ACH-0005        63    Spring          FSCM 38658  EA              *  +

F3=Exit  F17=Load From Item Master  F21=Print List
  
```

Filled

Press **Enter**, and your display will look like Figure 3.

Figure 3

Work with →

Purchase

Parts

4 = Delete →

F6 = *Add* →

```

POYSDFR      DISPLAY      1/02/98 08:00:00
                                Work with Purchase Parts
Item Number ACH-0001      Spring      FSCM 38658
Seq.  Man.      Pref Manufacturer Part #

Type options, press Enter.
4=Delete

F3=Exit      F6=Add
No data to display.

```

Your Choices

Figure 3 shows the Work with Purchase Parts display.

- This display gives you a new set of functions and options which are explained in the following 3 Subsections.

This display will act as the Starting Point for the next 3 subsections.

A New Starting Point

5.6.1 Adding Details To Purchase Parts

Figure 1 shows the Work with Purchase Parts display.

Start Here

Figure 1

Work With →

Purchase

Parts

F6 = Add →

POYSDFR DISPLAY

1/02/98 08:00:00

Work with Purchase Parts

Item Number ACH-0001 Spring FSCM 38658

Seq. Man. Pref Manufacturer Part #

Type options, press Enter.

4=Delete

F3=Exit F6=Add

No data to display.

The Task

- We are going to add a purchase part.
- In Figure 1, **F6** lets you add.

Adding

Press **F6**, and your display will look like Figure 4.

Figure 2

Add Purchase →

Parts

Manufacturer →

Address

Number

POYSDFR DISPLAY

1/02/98 08:00:00

Work with Purchase Parts

Item Number ACH-0001 Spring FSCM 38658

Seq. Man. Pref Manufacturer Part #

T : Add Purchase Part :

4 : :

: sequence number : 0 :

: Manufacturer Address Number :

: Preference Code :

: Description :

: Manufacturer Part Number . :

: :

: F3=Exit F4=Prompt :

F : :

:.....:

You're working with this panel

Your Choices

Figure 2 shows the Add Purchase Part panel.

- First, we will fill in the Manufacturer Address Number field.
- **F4** lets us prompt.

Prompting

Tab down to Manufacturer Address Number and press **F4**, your display will look like Figure 3.

Figure 3

Select PO →
Manufacturer
1 = Select →

[illegible]

You're working with this panel

Figure 3 shows the Select PO Manufacturer panel.

Your Choices

- Option 1 lets you select an address name.

Selecting

Tab down to 349 IBM Canada Ltd., and type in a ***I***, as shown in Figure 4.

Figure 4

1 →

```

POYSD .....
      :                               Select PO Manufacturer          :
Item :       Address Name              City                        :
Seq  :                                                                 :
      :                                                                 :
...   :    1=Select                                                  :
T     :    ? Number  Name              City                       :
4    :    1        349 IBM Canada Ltd.    Vancouver             :
      :                                                                 :
      :                                                                 :
      :                                                                 :
      :                                                                 :
      :                                                                 :
      :                                                                 :
      :                                                                 :
      :                                                                 :
      :    F3=Exit    F6=Add                                         :
      :                                                                 :
F     : .....                                                         ;

```

You're working with this panel

Filled

Press **Enter**, and your display will look like Figure 5.

Figure 5

Add Purchase →
Parts
Preference →
Code

POYSDFR	DISPLAY	1/02/98 08:00:00
Work with Purchase Parts		
Item Number	ACH-0001	Spring FSCM 38658
Seq. Man.	Pref	Manufacturer Part #
.....		
T :	Add Purchase Part	
4 :	:	
:	sequence number	0
:	:	
:	Manufacturer Address Number	349
:	:	
:	Preference Code	:
:	:	
:	Description	:
:	:	
:	Manufacturer Part Number	:
:	:	
:	:	
:	F3=Exit	F4=Prompt
:	:	
F :	:	
:		

You're working with this panel

Your Choices

Figure 5 shows the Add Purchase Part panel.

- The Manufacturer Address has been filled.
- Next, we will fill in the Preference Code field.
- **F4** lets you prompt this field.

Prompting

Tab down to Preference Code, and press **F4**, your display will look like Figure 6.

Figure 6

Select →
Engineering
Prefer
1 = Select →

POYSDFR	DISPLAY	
Select Engineering Prefer		
Item Number	ACH-0001	Preference Description
Seq. Man.	Pref	Code
:		
.....		
T :	1=Select request	
4 :	? Preference Description	
:	sequence number	Code
:	Manufacturer Add	A Excellent (first Choice)
:		B Second Level Choice
:		C Standard Choice
:	Preference Code	D Probationary Choice
:		E Do no use - problems
:	Description	:
:	:	
:	Manufacturer Par	:
:	:	
:	F3=Exit	
:	:	
:	:	
:	F3=Exit	F4=Pro
:		
F :	:	

You're working with this panel

Your Choices

Figure 3 shows the Select Engineering Prefer panel.

- Option 1 lets you select a preference description code.

Selecting

Tab down to C, and type in a **I**, as shown in Figure 7.

Figure 7

1 →

```

POYSDFR   DISPLAY
:         :         Select Engineering Prefer
: Item Number ACH-0001 : Preference Description
: Seq. Man.   Pref    : Code
:         :         :
:         :         :
T :         : 1=Select request
4 :         : ? Preference Description
: sequence number : Code
:         : A      Excellent (first Choice)
: Manufacturer Add : B      Second Level Choice
:         : 1 C    Standard Choice
: Preference Code  : D      Probationary Choice
:         : E      Do no use - problems
: Description     :
: Manufacturer Par :
:         : F3=Exit
:         :
:         :
: F3=Exit  F4=Pro
:         :
F :         :
        
```

You're working with this panel

Filled

Press **Enter**, and your display will look like Figure 8.

Figure 8

Add Purchase →
 Parts

 Description →

```

POYSDFR   DISPLAY
:         :         Work with Purchase Parts
:         :         :         1/02/98 08:00:00
: Item Number ACH-0001 : Spring      FSCM 38658
: Seq. Man.   Pref    : Manufacturer Part #
:         :         :
:         :         :
T :         : Add Purchase Part
4 :         :
: sequence number . . . : 0
: Manufacturer Address Number 349
: Preference Code . . . : C
:         :
: Description . . . . .
: Manufacturer Part Number .
:         :
:         :
: F3=Exit  F4=Prompt
:         :
F :         :
:         :
        
```

You're working with this panel

Your Choices

Figure 8 shows the Add Purchase Part panel.

- Preference Code has been filled.
- Next, we will fill in the Description field.
- This field is typed in manually.

Filled Tab down to Description, and manually type in your description.

Figure 9

Filled →
Optional →

```
POYSDFR      DISPLAY                               1/02/98 08:00:00
                                     Work with Purchase Parts
Item Number ACH-0001      Spring      FSCM 38658
Seq.  Man.      Pref Manufacturer Part #

.....
T :                               Add Purchase Part                               :
4 :                               :                                               :
: sequence number . . . . . : 0                                               :
:                               :                                               :
: Manufacturer Address Number      349                                         :
:                               :                                               :
: Preference Code . . . . . C                                                :
:                               :                                               :
: Description . . . . . This is your description                               :
:                               :                                               :
: Manufacturer Part Number .                                                  :
:                               :                                               :
:                               :                                               :
:                               :                                               :
: F3=Exit   F4=Prompt                                                       :
: Prompt not valid for this field                                             :
F :                               :                                               :
.....
```

You're working with this panel

Your Choices

- Figure 9 shows the Add Purchase Part panel.
- Description field has been filled.
 - Manufacturer Part Number field is optional.

Processing

Press **Enter** to bring up the CONFIRM: Y prompt panel, as shown in Figure 10.

Figure 10

CONFIRM: →

```
POYSDFR      DISPLAY                               1/02/98 08:00:00
                                     Work with Purchase Parts
Item Number ACH-0001      Spring      FSCM 38658
Seq.  Man.      Pref Manufacturer Part #

.....
T :                               Add Purchase Part                               :
4 :                               :                                               :
: sequence number . . . . . : 0                                               :
:                               :                                               :
: Manufacturer Address Number      349                                         :
:                               :                                               :
: Preference Code . . . . . C                                                :
:                               :                                               :
: Description . . . . . This is your description                               :
:                               :                                               :
: Manufacturer Part Number .                                                  :
:                               :                                               :
:                               :                                               :
:                               : CONFIRM: Y (Y/N) :                               :
: F3=Exit   F4=Prompt                                                       :
:                               :                                               :
F :                               :                                               :
.....
```

Confirming

Confirming Tips

- You will be asked to confirm your request.
- The Y for “yes” will be waiting for your response.
- If you want to make a correction, press **N**.
 - If you want to escape without processing, press **N** the **F3**.



Returning

Press **Enter** to return to Work with Purchase Parts.

Figure 11

**Work with →
Purchase
Parts**

POYSDFR	DISPLAY	1/02/98 08:00:00	
Work with Purchase Parts			
Item Number	ACH-0001	Spring	FSCM 38658
Seq. Man.	Pref Manufacturer Part #		
Type options, press Enter.			
4=Delete			
? Seq. Man.	Pref Manufacturer Part #	Description	
1	349 C	This is your description	
F3=Exit F6=Add			

The Result

You have successfully added a purchase part.

You Are Done

This completes Subsection 5.6.1, Adding Details To Purchase Parts.

5.6.2 Deleting Purchase Part Details

Figure 1 shows the Work with Purchase Parts display.

Start Here

Figure 1

Work with →

Purchase

Parts

4 = Delete →

POYSDFR DISPLAY
1/02/98 08:00:00

Work with Purchase Parts

Item Number	ACH-0001	Spring	FSCM 38658
Seq. Man.	Pref Manufacturer Part #		

Type options, press Enter.

4=Delete

? Seq. Man.	Pref Manufacturer Part #	Description
1 349 C		This is your description

F3=Exit F6=Add

The Task

We are going to delete a purchase part.

- In Figure 1, **F4** lets you delete.

Deleting

Tab down to 1, and type in a **4**, as shown in Figure 2.

Figure 2

4 →

POYSDFR DISPLAY
1/02/98 08:00:00

Work with Purchase Parts

Item Number	ACH-0001	Spring	FSCM 38658
Seq. Man.	Pref Manufacturer Part #		

Type options, press Enter.

4=Delete

? Seq. Man.	Pref Manufacturer Part #	Description
4 1 349 C		This is your description

F3=Exit F6=Add

Filled

Press **Enter** and your display will look like Figure 3.

Figure 3

Delete →
Purchase
Part

```

POYSDFR    DISPLAY                                1/02/98 08:00:00
                                     Work with Purchase Parts
Item Number ACH-0001      Spring      FSCM 38658
Seq.  Man.   Pref Manufacturer Part #

.....
T :                               Delete Purchase Part                               :
4 :                               :                                                  :
? :   Press Enter to confirm Deletion                                         :
4 :                               :                                                  :
:   sequence number . . . . . :          1                                     :
:                               :                                                  :
:   Manufacturer Address Number          0                                     :
:                               :                                                  :
:   Preference Code . . . . . :                                                  :
:                               :                                                  :
:   Description . . . . . :                                                  :
:                               :                                                  :
:   Manufacturer Part Number :                                                  :
:                               :                                                  :
:   F3=Exit                                                                  :
F :                               :                                                  :
:   .....
  
```

You're working with this panel

Your Choices

Figure 3 shows the Delete Purchase Part panel.

- **F3** lets you exit without deleting.
- **Enter** lets you proceed.

Confirm Deletion

Press **Enter**, and your display will look like Figure 4.

Figure 4

CONFIRM: →

```

POYSDFR    DISPLAY                                1/02/98 08:00:00
                                     Work with Purchase Parts
Item Number ACH-0001      Spring      FSCM 38658
Seq.  Man.   Pref Manufacturer Part #

.....
T :                               Delete Purchase Part                               :
4 :                               :                                                  :
? :   Press Enter to confirm Deletion                                         :
4 :                               :                                                  :
:   sequence number . . . . . :          1                                     :
:                               :                                                  :
:   Manufacturer Address Number          0                                     :
:                               :                                                  :
:   Preference Code . . . . . :                                                  :
:                               :                                                  :
:   Description . . . . . :                                                  :
:                               :                                                  :
:   Manufacturer Part Number :                                                  :
:                               : CONFIRM: Y (Y/N) :                               :
:   F3=Exit                                                                  :
F :                               :                                                  :
:   .....
  
```

Confirming

Confirming Tips

You will be asked to confirm your delete request.

The Y for “yes” will be waiting for your response.

- If you want to make a correction, press **N**.
- If you want to escape without processing, press **N** the **F3**.

Returning

Press **Enter** to return to the Work With Purchase Parts display.

Figure 5

Work With →
Purchase
Parts
Purchase Part is
gone →

POYSDFR	DISPLAY	1/02/98 08:00:00	
Work with Purchase Parts			
Item Number	ACH-0001	Spring	FSCM 38658
Seq. Man.	Pref Manufacturer Part #		
Type options, press Enter.			
4=Delete			
F3=Exit F6=Add			
No data to display.			

The Result

You have successfully deleted a purchase part.

Your Are Done

This completes Subsection 5.6.2, Deleting Purchase Part Details.

5.6.3 Returning To The Work With PO Item Master Display

Figure 1 shows the Work with Purchase Parts display.

Start Here

Figure 1

Work with →
Purchase
Parts

POYSDFR	DISPLAY	Work with Purchase Parts		1/02/98 08:00:00
Item Number	ACH-0001	Spring	FSCM 38658	
Seq. Man.	Pref Manufacturer Part #			
Type options, press Enter.				
4=Delete				
F3=Exit F6=Add				
No data to display.				

F3 = Exit →

The Task

We are going to return to Work With PO Item Master panel.

- In Figure 1, **F3** lets you exit.

Exiting

Press **F3** to return to the Work With PO Item Master panel.

Figure 2

Work With →
PO Item
Master

POYSDFR	DISPLAY	Work With PO Item Master		1/02/98 08:00:00
Company Code	KOBELT	TEST	Manufacturing Co. Ltd.	
Item	Item	Description	Unit of	
Number	Class		Measure	
Type options, press Enter. A=Work with Item Alternates U=Where Used				
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes				
? Item	Item	Description	Unit of Delete	Setup
Number	Class		Measure Date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA	*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA	*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA	*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA	*
ABS	92	ABS Inspection Charges	EA	*
ACCOM	92	Accomodation	EA	*
ACH-0001	63	Spring FSCM 38658	EA	*
ACH-0004	63	Spring FSCM 38658	EA	*
ACH-0005	63	Spring FSCM 38658	EA	* +
F3=Exit F17=Load From Item Master F21=Print List				

The Result

You have successfully returned to the Work With PO Item Master display.

You Are Done

This completes Subsection 5.6.3, Returning To The Work With PO Item Master Display and Section 5.6, Working With Purchase Part Details.

5.7 Item Movement

Figure 1 shows the Work With PO Item Master display.

Start Here

Figure 1

Work With →
PO Item
Master

1 = Item →
Movement

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT TEST Manufacturing Co. Ltd.					
Item	Item	Description	Unit of		
Number	Class		Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item	Item	Description	Unit of	Delete	Setup
Number	Class		Measure	Date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accommodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

The Task

We are going to work with Item Movement.

- In Figure 1, option 1 lets you bring up the Review Item Movement display.

Item Movement

Tab Down to ACH-0001, and type in a **1**, as shown in Figure 2.

Figure 2

POY5DFR		DISPLAY		1/02/98 08:00:00	
Work With PO Item Master					
Company Code KOBELT TEST Manufacturing Co. Ltd.					
Item	Item	Description	Unit of		
Number	Class		Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item	Item	Description	Unit of	Delete	Setup
Number	Class		Measure	Date	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accommodation	EA		*
1 ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

Purchase Orders

Filled

Press **Enter**, and your display will look like Figure 3.

Figure 3

**Review Item →
Movement**

ICSIDFR	DISPLAY				1/02/98 08:00:00	
Review Item Movement						
Warehouse Code	Year	Month	Quantity Shipped	Quantity Received		
Warehouse Code	Year	Month	Quantity Shipped	Quantity Received		
F	1997	7	5.0000	.0000		
F	1997	8	3.0000	.0000		
F3=Exit						

F3 = Exit →

Your Choices

Figure 3 shows the Review Item Movement display.

- This is a static display, no changes can be made.
- **F3** lets you exit this panel.

Exiting

Press **F3** to return to Work With PO Item Master display.

Figure 4

**Work With →
PO Item
Master**

POY5DFR	DISPLAY		1/02/98 08:00:00		
Work With PO Item Master					
Company Code KOBELT TEST Manufacturing Co. Ltd.					
Item Number	Item Class	Description	Unit of Measure		
Type options, press Enter. A=Work with Item Alternates U=Where Used					
1=Item Movement 2=Change 5=Display 8=Purchase Part Details 9=Notes					
? Item Number	Item Class	Description	Unit of Measure	Delete Date Setup	
A-PGW040220	96	PACIFIC GRINDING WHEEL4x2x20mm	EA		*
A-PGW120103	96	PACIFIC GRINDING WHEEL 12x1x3	EA		*
A-18NH40N	97	NORZON 18" NO HOLE 40 GRIT BLU	EA		*
A-18NH40V	97	VITEX 18" NO HOLE 40 GRIT RED	EA		*
ABS	92	ABS Inspection Charges	EA		*
ACCOM	92	Accommodation	EA		*
ACH-0001	63	Spring FSCM 38658	EA		*
ACH-0004	63	Spring FSCM 38658	EA		*
ACH-0005	63	Spring FSCM 38658	EA		* +
F3=Exit F17=Load From Item Master F21=Print List					

The Result

You have successfully reviewed the movement of an item.

You Are Done

This completes Section 5.7, Item Movement.

5.8 How To Edit Item Master Details

Figure 1 shows the Work With PO Item Master display.

Start Here

Figure 1

Work With →

PO Item Master

2 = change →

```

POY5DFR      DISPLAY                                1/02/98 08:00:00
                                     Work With PO Item Master
Company Code KOBELT  TEST  Manufacturing Co. Ltd.
Item          Item Description                      Unit of
Number        Class                               Measure

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item Description                      Unit of Delete  Setup
Number         Class                               Measure Date
A-PGW040220    96  PACIFIC GRINDING WHEEL4x2x20mm    EA              *
A-PGW120103    96  PACIFIC GRINDING WHEEL 12x1x3         EA              *
A-18NH40N      97  NORZON 18" NO HOLE 40 GRIT BLU             EA              *
A-18NH40V      97  VITEX 18" NO HOLE 40 GRIT RED                   EA              *
ABS            92  ABS Inspection Charges                      EA              *
ACCOM          92  Accomodation                          EA              *
ACH-0001        63  Spring                FSCM 38658         EA              *
ACH-0004        63  Spring                FSCM 38658         EA              *
ACH-0005        63  Spring                FSCM 38658         EA              *  +

F3=Exit  F17=Load From Item Master  F21=Print List
  
```

The Task

We are going bring up the panel that lets you edit item master details.

- In Figure 1, option 2 lets you make changes.

Making Changes

Tab down to ACH-0001, and type in a 2, as shown in Figure 2.

Figure 2

2 →

```

POY5DFR      DISPLAY                                1/02/98 08:00:00
                                     Work With PO Item Master
Company Code KOBELT  TEST  Manufacturing Co. Ltd.
Item          Item Description                      Unit of
Number        Class                               Measure

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item Description                      Unit of Delete  Setup
Number         Class                               Measure Date
A-PGW040220    96  PACIFIC GRINDING WHEEL4x2x20mm    EA              *
A-PGW120103    96  PACIFIC GRINDING WHEEL 12x1x3         EA              *
A-18NH40N      97  NORZON 18" NO HOLE 40 GRIT BLU             EA              *
A-18NH40V      97  VITEX 18" NO HOLE 40 GRIT RED                   EA              *
ABS            92  ABS Inspection Charges                      EA              *
ACCOM          92  Accomodation                          EA              *
2 ACH-0001        63  Spring                FSCM 38658         EA              *
ACH-0004        63  Spring                FSCM 38658         EA              *
ACH-0005        63  Spring                FSCM 38658         EA              *  +

F3=Exit  F17=Load From Item Master  F21=Print List
  
```

Filled

Press **Enter**, and your display will look like Figure 3.

Figure 3

Edit Item →

Master

Details

Changeable Fields →

```

:.....:00
:               Edit Item Master Details               :
: : : : : : : : : : : : : : : : : : : : : : : : : : : : :
: : Description . . . . . Spring          FSCM 38658      :
: : Item Number . . . . . ACH-0001      Item Class  63    :
: : : : : : : : : : : : : : : : : : : : : : : : : : : :
: : Primary vendor Number . . .         :
: : : : : : : : : : : : : : : : : : : : : : : : : : : :
: : Account (Buyer) Code . . .         :
: : : : : : : : : : : : : : : : : : : : : : : : : : : :
: : Unit of Measure . . . . . EA         :
: : Convert to IC Unit of M . .         1.0000          :
: : : : : : : : : : : : : : : : : : : : : : : : : : : :
: : F3=Exit   F4=Prompt   F11=Delete      :
: : : : : : : : : : : : : : : : : : : : : : : : : : : :
: : .....:
: : ACH-0004      63   Spring          FSCM 38658      EA   *
: : ACH-0005      63   Spring          FSCM 38658      EA   * +
: :
: : F3=Exit   F17=Load From Item Master   F21=Print List
: :
: : .....

```

You're working with this panel

Your Choices

Figure 1 shows the Edit Item Master Details panel.

- All changeable fields are in bold type.
- **F4** lets you prompt the Primary Vendor Number, Account (Buyer) Code and Unit of Measure fields. If you press **Enter** to process your changes, you will be asked for confirmation.
- **F3** lets you exit without making changes.

Returning

Press **F3** to return to the Work With PO Item Master display.

Figure 4

Work With →

PO Item

Master

```

POY5DFR      DISPLAY                               1/02/98 08:00:00
:
:               Work With PO Item Master
: Company Code KOBELT TEST Manufacturing Co. Ltd.
: Item          Item Description          Unit of
: Number        Class                    Measure
:
: Type options, press Enter.  A=Work with Item Alternates  U=Where Used
: 1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes
:
: ? Item          Item Description          Unit of Delete  Setup
:   Number        Class                    Measure Date
: A-PGW040220     96  PACIFIC GRINDING WHEEL4x2x20mm EA      *
: A-PGW120103     96  PACIFIC GRINDING WHEEL 12x1x3  EA      *
: A-18NH40N       97  NORZON 18" NO HOLE 40 GRIT BLU EA      *
: A-18NH40V       97  VITEX 18" NO HOLE 40 GRIT RED  EA      *
: ABS             92  ABS Inspection Charges      EA      *
: ACCOM           92  Accomodation                EA      *
: ACH-0001         63  Spring          FSCM 38658      EA      *
: ACH-0004         63  Spring          FSCM 38658      EA      *
: ACH-0005         63  Spring          FSCM 38658      EA      * +
:
: F3=Exit   F17=Load From Item Master   F21=Print List

```

The Result

You have successfully edited an item master detail.

You Are Done

This completes Section 5.8 How To Edit Item Master Details.

5.9 How To Return To The PO Menu

Figure 1 shows the Work With PO Item Master display.

Start Here

Figure 1

Work With →
PO Item
Master

```

POY5DFR          DISPLAY          1/02/98 08:00:00

                                Work With PO Item Master
Company Code KOBELT  Test      Manufacturing Co. Ltd.
Item          Item Description          Unit of
Number        Class                    Measure

Type options, press Enter.  A=Work with Item Alternates  U=Where Used
1=Item Movement  2=Change  5=Display  8=Purchase Part Details  9=Notes

? Item          Item Description          Unit of Delete  Setup
Number          Class                    Measure Date
A-PGW040220    96  PACIFIC GRINDING WHEEL4x2x20mm  EA              *
A-PGW120103    96  PACIFIC GRINDING WHEEL 12x1x3  EA              *
A-18NH40N      97  NORZON 18" NO HOLE 40 GRIT BLU  EA              *
A-18NH40V      97  VITEX 18" NO HOLE 40 GRIT RED  EA              *
ABS            92  ABS Inspection Charges          EA              *
ACCOM          92  Accomodation                    EA              *
ACH-0001       63  Spring          FSCM 38658  EA              *
ACH-0004       63  Spring          FSCM 38658  EA              *
ACH-0005       63  Spring          FSCM 38658  EA              *      +

F3=Exit  F17=Load From Item Master  F21=Print List

```

F3 = Exit →

The Task

We are going to return to the Purchase Order Menu.

- In Figure 1, **F3** lets you exit.

We are going to return to the Purchase Order Menu.

Exiting

Figure 2

Purchase →
Order Menu

```

ZZMENUR      DISPLAY
:
:      Run Application Menu
User Id YOU  :      KOBELT      Test      Manufacturing Co. Ltd.
Your Name    :      PO      Purchase Order
Type options, press Enter. :      Select Menu options using '1'
1=Select Menu Option 2=Chang :      ?      Menu Description
:      Work with PO Vendor
?      Application :      Work with Purchase Orders
1 PO Purchase Orders :      Work With PO Item Master
:      PO Setup
:      Common Menu Functions
:
:
:
:
:
:
:      F3=Exit      F17=Change Current Company
:
:
F3=Exit      :
:

```

You're working with this panel

You have successfully returned to the Purchase Order Menu.

This completes 5.9, How To Return to The PO Menu, and Chapter 5, Item Master.

The Result

You Are Done